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(54) **METHOD OF MAKING A NON-LEAD
HOLLOW POINT BULLET**

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(52) **U.S. Cl.** **86/55; 102/507**

(58) **Field of Search** 86/54, 55; 102/501,
102/507-510, 514-519

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ABSTRACT

The method of making a non-lead hollow point bullet has the steps of a) compressing an unsintered powdered metal composite core into a jacket, b) punching a hollow cavity tip portion into the core, c) seating an insert, the insert having a hollow point tip and a tail protrusion, on top of the core such that the tail protrusion couples with the hollow cavity tip portion, and d) swaging the open tip of the jacket.

9 Claims, 5 Drawing Sheets

